



DURO MASTIC™ DURAROOF

DOUBLE CROSSLINKED COPOLYMER MEMBRANE WITH EXCELLENT CRACK-BRIDGING FOR ROOF WATERPROOFING

DURO MASTICTM DURAROOF is a liquid crack-bridging membrane product based on a unique double crosslinked copolymer system. It does not contain plasticisers or oils that can leach, degrade or contribute to dirt-pickup. DURAROOF is used as a fully exposed membrane or a crack-bridging basecoat, or beneath a tiled mortar bed . It can withstand occasional light foot traffic. The product is water-based yet offers strong resistance to water-ponding. The cured membrane combines exceptional flex and elasticity for good crack-bridging properties with good tensile film strength. DURAROOF has excellent resistance to UV, colour fade and chalking. DURAROOF membrane is easily maintained, recoated and repaired .The water content is low which enables fast drying, and thick films to be built up quickly. The product is supplied as a thixotropic liquid, which is easily applied to both vertical and horizontal surfaces. It complies fully with the test requirements of AS:4858-2004 "Wet Area Membranes" and passes at Class III, the highest level in the Australian standard.



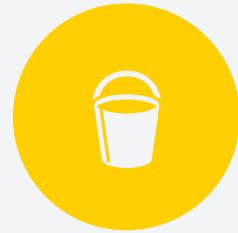
PRINCIPLE CHARACTERISTICS

- ◆ Single component, water-based
- ◆ Exceptional elongation & crack bridging
- ◆ Excellent water resistance
- ◆ UV resistant
- ◆ High Solids
- ◆ Ease of application – roller/spray/brush
- ◆ Excellent adhesion to concrete, brick, FC sheeting and render.
- ◆ Non-hazardous, low odour



USE AREA

- ◆ Exposed roofs & parapet walls
- ◆ Decks & podiums
- ◆ As a crack-bridging basecoat
- ◆ Topcoating of mineral surfaced bitumen membranes



PACKAGING

- ◆ 15 Litre

TECHNICAL INFORMATION

Colour	Pale Grey (other colours on request)
Weather Resistance	Excellent, pass + 1000 hrs QUV Weatherometer, 2000 hrs UVa
Dry Time	2-4 hours @ 25°C, 50% R.H.
Recoat Time	4-6 hours @ 25°C, 50% R.H.
Coverage	Total 2.0 litre/m ² min. Apply as 2 or more coats, each coat at 1.0 litre/m ² As a basecoat, total 1.0 litre/m ² minimum as 1 to 2 coats.
Dry Film Thickness	1.2 mm minimum
Elongation	+ 550% @25°C
Tensile Strength	1.3MPa @25°C
Solids Content	60% by volume
Shelf Life	8 months in unopened containers @ 20°C
VOC	9.0 g/L Green Building Council Compliant

CONDITIONS

It is generally accepted as good practice for "flat roofs" to be designed to clear surface water as rapidly as possible. Ensure that the roof area has adequate drainage and fall, preferably at least 1.25%, i.e. 12.5 mm fall in 1 metre. Use a sand & cement screed to ensure adequate drainage and to fill all low spots that will not drain freely. A brush or wood float finish to concrete surfaces is ideal for adhesion. If used to waterproof beneath tiled mortar beds, allow DURAROOOF to dry thoroughly between coats. In winter & autumn, application in the warmest part of the day is recommended. Do not apply Hibuild WBE primer or DURAROOOF below 10°C ambient . Do not apply DURAROOOF above 30°C or in hot windy conditions. Excessively thick application in hot windy conditions is not advised. Do not apply during wet weather conditions, or if impending rain is likely.

SURFACE PREPRATION

Good surface preparation is essential for optimum performance. Concrete that has been trowel finished to a smooth surface must have all laitance removed. Remove all dust, loose particles, contaminants and curing compounds. Use sugar soap detergent and water followed by thorough rinsing to clean old concrete and other surfaces such as mineral topped bitumen. If necessary water blast unsound or powdery concrete surfaces. Fill and treat all voids, dents and non-moving cracks. Consult Durotech for technical advice regarding moving joints and cracks. Concrete must have a minimum strength of 20 MPa and be cured a minimum of 28 days. Ensure surfaces after preparation are as dry as possible before priming.

PRIMING & DETAILING

Prime with Duromix Hibuild WBE, following the product's technical data sheet. It is essential that the application of the primer is carried out correctly. Allow the final coat of primer to dry thoroughly overnight. Next, apply Durotech Fast Cure PU Sealant at all horizontal and vertical junctions such as floor to wall, and wall to wall. Apply a neat smooth fillet about 12mm x 12mm. Remove all sealant residues and overhangs. The sealant can be coated after a good skin has formed (approx. 1 hour).

APPLICATION

Ensure that the primer is thoroughly dry and cured. Apply DURAROOOF by brush/roller or airless spray in at least two or more coats to achieve a total minimum dry film thickness of 1.2mm. Do not apply in one thick coat.

Allow to dry as long as possible between coats. When dry check for pinholes and thin areas, and recoat if necessary. If membrane becomes dirty or damaged between coats, clean with water and recoat. Spills and tools should be cleaned with water before DURAROOOF has dried.

TOP COATING WITH OTHER FINISHES

DURAROOOF is ideal as a basecoat as it has very high elongation to absorb movement and bridge cracks. DURAROOOF can be top coated with:

- ◆ Duroarmor to provide a range of colours.
- ◆ Durosolar or Durosolar SRW to provide a proven solar reflective cool temperature surface.
- ◆ Duro Mastic AC Non Slip for a fully foot trafficable surface

MAINTENANCE

Coating maintenance is based on regular inspection and then timely repair of any damage and deterioration by thorough cleaning using a little sugar soap and water, followed by thorough rinsing. When dry, apply DURAROOOF.

HEALTH & SAFETY Refer Durotech MSDS prior to use.

NOTE: DURAROOOF was formerly known as P15XS Roof or Durorroof.



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